

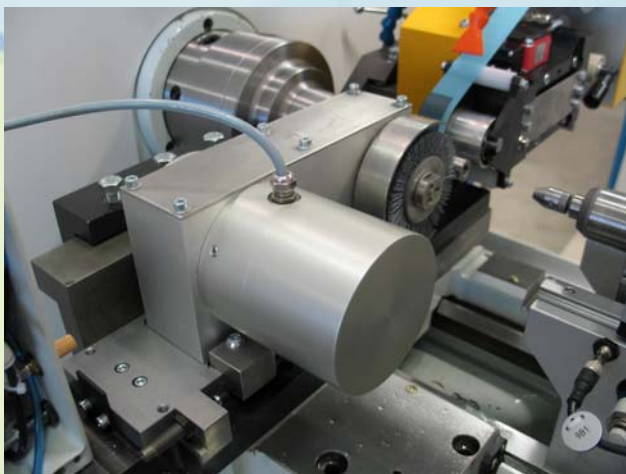
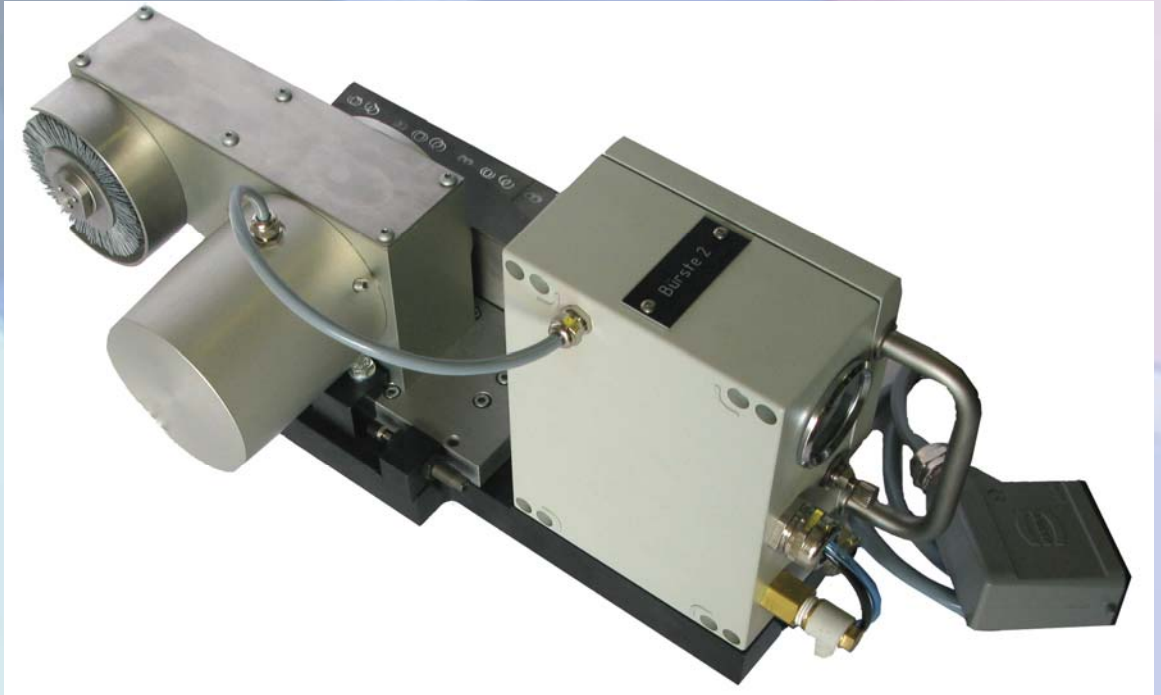
Surface Technology

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Mini Brush-glazing device BM150-75



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Function principle of the Mini Brush-glazing device

A pneumatic control unit and the belonging micro-power monitor are feeding the rotating brush by a pre- setted stroke to the workpiece.

Because of the micro-power monitor the ware of the brush will be compensated by the steady surface pressure.

Application

With the Brush- glazing device smaller rotating parts are treated primarily: Deburring, chamfering, and polishing of the workpiece.

Free formed surfaces and radii are those types of geometries which can be fine- treated only under use of brushes.

This brush- glazing device can be applied on a center lathe or in our Finishmaster FZ600 in combination with on ore more brush- glazing devices.

Technical Datas

Housing size:	l= 450 mm, w=190 mm, h= 185 mm
Weight:	11 kg
Motor power:	0,150 kW
Brush diameter:	75- 80 mm
Surface pressure:	3 N (1,5 bar)- 12 N (6 bar)
Contact stroke of brush:	30 mm
Electrical supply:	24 V/ DC

